

SAINT-GOBAIN PERFORMANCE CERAMICS & REFRACTORIES

# TOTAL BURNER SOLUTIONS

CERAMIC SYSTEMS



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🚺 Clarivate

#### SAINT-GOBAIN Analytics 2022 sales of 1 in 4 products 170.000+ مام € **51.2** billion did not exist 5 years ago employees represented in -27% 76 carbon emissions main R&D centres countries reduction OUR MISSION OUR PURPOSE

Saint-Gobain designs, manufactures and distributes materials and solutions which are key ingredients in the well-being of each of us and the future of all.

MAKING THE WORLD A BETTER HOME.

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# SAINT-GOBAIN

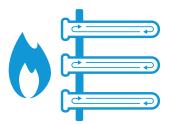
### **PERFORMANCE CERAMICS & REFRACTORIES**

### **OUR MISSION**

To design, develop and supply solutions and services for extreme operating industrial conditions. Our engineered ceramics and refractory products are manufactured to the highest industrial standards and deliver enhanced performance while minimizing environmental impact.

PIONEERING CERAMIC SOLUTIONS FOR EXTREME INDUSTRIAL APPLICATIONS AND A GREENER WORLD.





### **BURNER SOLUTIONS TECHNOLOGIES**

Our engineered ceramic products are custom designed, co-developed and manufactured for industrial heating applications. They deliver value in your toughest challenges related to efficiency, throughput, emissions and maintenance.

#### SINGLE ENDED RADIANT TUBE (SERT) SOLUTIONS

#### PERFORMANCE ENHANCING THERMAL **DESIGNS FOR U- AND W-TUBES**





### **KEY MARKETS & APPLICATIONS**

NON FERROUS ALUMINIUM, ZINC, COPPER



AUTOMOTIVE METAL HEAT TREATMENT



#### STEEL

CONTINIOUS ANNEALING CONTINIOUS GALVANIZING



### CERAMIC

**DIRECT & INDIRECT HEATING** 

### CERAMIC SOLUTIONS

### up to **3.500 mm l**ength and **300 mm** diameter

### CERAMIC RADIANT TUBE



The foundation for our Burner Solutions is the silicon carbide radiant tube, that offers higher productivity at lower energy consumption. Our largest ceramic single ended radiant tube is 3.5 m long and withstands application temperatures up to 1.380°C / 2.500°F and can input up to twice as much energy as alloy radiant tubes into the furnaces. Available for straight and single-ended applications.

#### BENEFITS

By comparing a ceramic radiant tube to a metal alloy system, you benefit on:

Increased service-life

Reduced maintenance costs

Lower energy consumption

|%

Excellent creep resistance up to max. application of T = 1.380°C

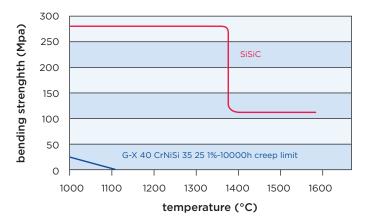
**Optimum efficiency** 

### CERAMIC VS. METAL ALLOYS

High temperature properties of Silit<sup>®</sup> SKD radiant tubes are superior in comparison to metal alloys. Strength of Silit<sup>®</sup> SKD is appr. 10 times higher and max. application temperature of 1.350°C compared to 1.100°C.

#### MORE POWER

 For both horizontally and vertically installed tubes, Silit<sup>®</sup> SKD can resist net heat outputs of appr. 50kW/m<sup>2</sup> (up to 1.050°C) whereas steel reach only 50% = 25kW/m<sup>2</sup>.



#### LOW MAINTENANCE AND WEAR

- Strength of Silit<sup>®</sup> SKD is very good, no support for horizontal installation is necessary. Significantly higher resistance to bending rotation.
- No scaling on the ceramic tube. Therefore no wear and no cleaning of the tubes.

### CERAMIC SOLUTIONS

### RECUPERATORS

Our recuperators that are integrated into burner systems for both direct and indirect-heating applications. Recuperator serves to recycle energy. Traditional ceramic recuperators allow for efficiencies of up to 75% in more sophisticated burner systems.



# FLAME TUBES / DIFFUSERS

Flame tubes (diffusers) act as a guide for the flow of combustion and combustion gas in single-ended radiant tube applications.



# BURNER NOZZLES

many different shapes possible

0%

apparent porosity

up to **75%** 

efficiency improvement

We provide a wide range of industrial,

domestic oil or wood pellet boiler burners for direct heating. Amasic-3D<sup>®</sup> Additive Manufacturing, 3D printing capabilities enable us to offer burner nozzle designs of novel configurations and innovative designs to enhance performance.



### THERMAL DESIGNS



### **HEATCOR™ RECUPERATOR**

Saint-Gobain also possesses a heat exchanger technology, enabled by its Amasic-3D® manufacturing platform that allows recuperators and burner systems to exceed 80% efficiencies. Known as HeatCor™, the unique twistedchannel design enables surface areas of up to 3x more than traditional recuperators that fit the same footprint.

#### **FEATURES**

- Thin-Wall Silicon Carbide
- Variable Twist / Channel Cross-Section
- 3D Printed End-Sets
- Novel Metal-Ceramic Interface

#### **BENEFITS**

- % Excellent thermal conductivity

3x higher rates of heat transfer

Custom designs for optimizing application variability

#### **3D PRINTED END-SETS**

for unlimited entrance and exit conditions maximize retrofit possibilities. It allows us to customize HeatCor™ recuperators for each application.





1 Low pressure drop





#### CASE STUDY

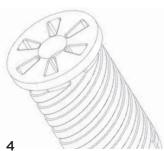
ROUND

Continuous annealing line, U-type Radiant Tube w/metal recuperator

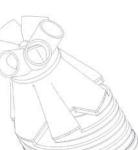
Energy Savings: 9% to 16% NOx Reduction: 39%

Metal recuperator	Efficiency	70 - 72%	
	NOx	320 ppm	
HeatCor™-140	After with HeatCor™-140	79% to 83%	
	NOx	195 ppm	

#### FLANGE

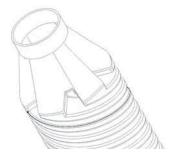


DIRECTIONAL NOZZLE





INTEGRAL BURNER NOZZLE



### THERMAL DESIGNS

# SPYROCOR<sup>®</sup> RADIANT TUBE INSERTS

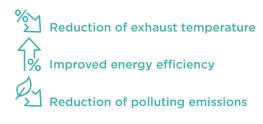
These inserts can be easily retrofitted into existing radiant tubes to improve efficiency and bolster the amount of heat that the radiant tube is re-radiating into the furnace chamber. By implementing these inserts, users can experience energy savings of up to 15% or throughput improvements of up to 5%. Available for simple installation in straight, U-type, W-type, and tri-type radiant tubes.

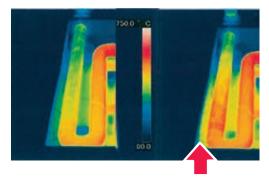
Also applicable in P-type and double-P-type radiant tubes.

#### FEATURES

- Patented twist fin design
- Absorbs heat energy
- Re-radiates heat back into the furnace
- 2 6 % throughput improvements

#### BENEFITS





More heat into the furnace allows operators to reach YOUR desired temperature faster and boost throughput.

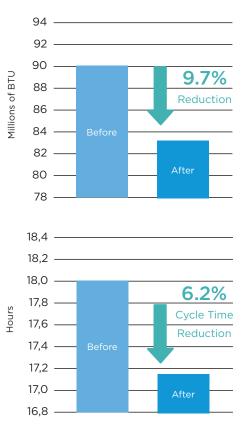
#### CASE STUDY

Aluminum slab reheating furnace with W-type Radiant Tube & 567,000BTU/Hr burner

2-10%

Energy saving: 9.7% Additional capacity: +28 cycles / year ROI\*: 4 months

#### Natural gas consumed per furnace cycle

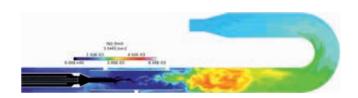


### THERMAL DESIGNS



# NOXBUSTER® RADIANT **TUBE INSERT**

NOxBuster® patented design permits the recirculation of flue gasses within the radiant tube. With the NOxBuster® shape, you can significantly reduce flame temperature and lower NOx emissions by up to 50%!



#### BENEFITS



Significant energy and maintenance savings via hot-spot elimination

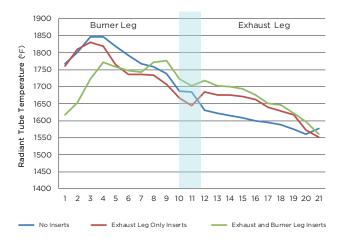
Combined with SpyroCor<sup>®</sup>, achieve temperature °C uniformity up to 150°F / 83°C



### PYROCOR<sup>™</sup> FLAME TUBE

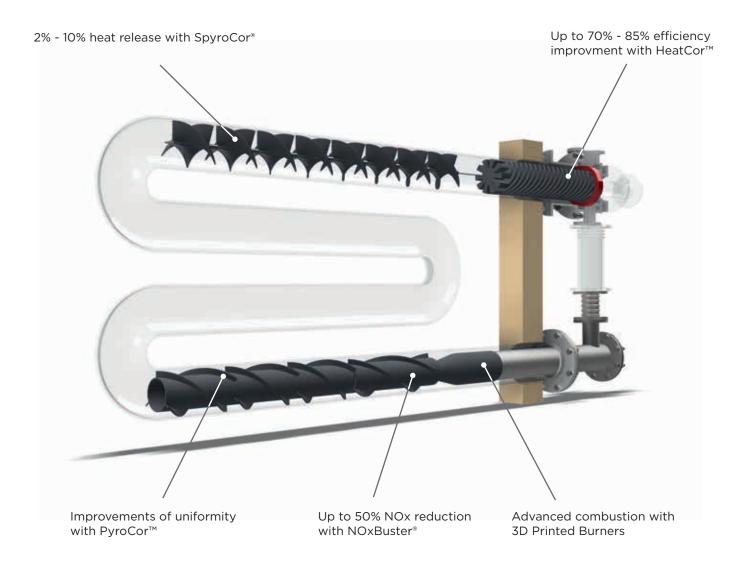
An uniquely designed flame tube, modified and developed for use in U-tubes and W-tubes, that protects the radiant tubes by eliminating hot spots caused by direct flame impingement and increases the life of the radiant tube. The spiral shape can be custom engineered to promote excellent temperature uniformity.

#### Radiant Tube Temperature Profile



### PERFORMANCE ENHANCING THERMAL DESIGNS

The combined benefits of Saint-Gobain's Thermal Designs make them the best total sustainable solution for you. Apply them to your system to help achieve your performance objectives.



SERT

U-TUBE

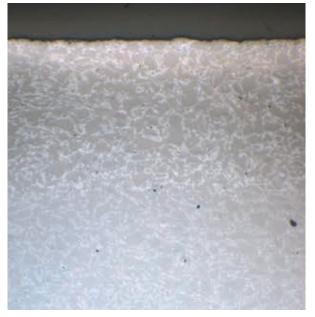




W-TUBE



### MATERIALS



Photomicrograph of Silit® SKD (100x)

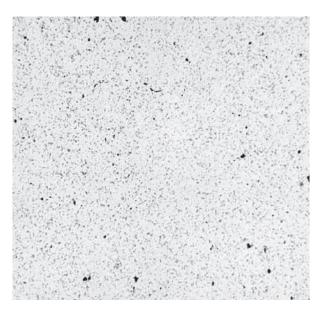
### SILIT<sup>®</sup> SKD / AMASIC-3D<sup>®</sup>

Silit<sup>®</sup> SKD and Amasic-3D<sup>®</sup> are a reaction-bonded, siliconinfiltrated silicon carbide (SiSiC).

#### FEATURES & BENEFITS

- Gastightness
- Very high thermalshock resistance
- Dimensional stability till maximum application temperature
- Very high thermal conductivity
- Low mass
- High efficiency
- High operational reliability and operating efficiency
- Amasic-3D<sup>®</sup>: 3D-printable SiSiC





Photomicrograph of Hexoloy® SA SiC (200x)

### HEXOLOY<sup>®</sup> SA SIC

Hexoloy<sup>®</sup> SA SiC is a pressureless, sintered form of alpha silicon carbide, with a density greater than 98% theoretical. It has a very fine grain structure (4 - 10 microns) for excellent wear resistance and contains no free silicon, which makes it highly chemically resistant in both oxidizing and reducing environments.

#### FEATURES & BENEFITS

- Near universal corrosion resistance
- Excellent resistance to wear
- Exceptional strength at high temperature
- High oxidation resistance, up to 1.650°C in air
- Low thermal expansion
- High thermal conductivity

### **PROPERTIES OVERVIEW**

Saint-Gobain's application engineers are available to assist you with your technical project in designing cost effective high performing products that will meet your need now and in the future.

	Test specification	Unit	Silit <sup>®</sup> SKD	Amasic-3D®	Hexoloy®
Main components	SiC	SiC %	85	60	> 99
	Si		15	40	
Maximum application temperature <sup>1</sup> )		°F/°C	2510 / 1380	2460 / 1350	3450 / 1900
Bulk density	EN 993-1	g/cm³	3,0	2,8	3,1
Apparent porosity	EN 993-1	Vol. %	0	0	0
Young's modulus RT <sup>2</sup> )	EN 843-2	Gpa	340	155	430
Modulus of rupture RT <sup>2</sup> )	EN 993-6	Мра	260		380
Coefficient of thermal expansion <b>a</b> RT 1.300°C	EN 993-10	10⁻⁵/K	4,5	4,8	4,0
Thermal conductivity 1.000°C	EN 993-15	W/(m*K)	35	40	126

Dependent on the corresponding operating conditions
Ambient temperature



# SAINT-GOBAIN'S TOTAL BURNER SOLUTIONS

The combined benefits of Saint-Gobain's Total Burner Solutions makes it the most sustainable solution for you. Apply them to your systems to help achieve up to

10% throughput







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