

# FULL SUPPLY

## Full Inclusive Reline Service

### UPPER STACK

In this low temperature area, abrasion by the solid burden is the primary mode of wear. Our silicon carbide has proven to be cost-effective solution.

**Refrax 20 SBF / SiC 85P  
MS2R / MS6**

### LOWER STACK

Abrasion by the coke burden is still a concern but driven by an increasing temperature, in depth attack by Alkali and Zinc vapor become predominant. Our **REFRAX 20 SBF** is a worldwide recognized reference for this application

**Refrax 20 SBF / SiC 85P/ MS2R  
Sicanit AL3**

### BOSH AND BELLY

In addition to Alkali and Zinc attack, the occurrence of molten iron and slag calls for SiAlON bonded materials. We recommended either our silicon carbide **Sicanit AL3** or our Corundum based **Coranit 3S**. The final decision depends on thermal conductivity requirement (low, to save energy, or high, to promote a protective skull).

**Refrax 20 SBF / Sicanit AL3 / Coranit 3S**

### TUYERE BELT

The tuyere surroundings experience high heat load and thermal shock in combination with corrosion by molten iron and slag and intense Alkali and Zinc vapor attacks. Backed by a unique range of refractory materials, including silicon nitride or SiAlON bonded shapes and pre-formed no and low cement castables, our engineered tuyere surroundings will fit best to the specific requirements of your blast furnace operation.

**MonoCoral / MonoGuard/ Sicanit TM**

### HEARTH

Traditionally, blast furnace hearths are lined with high thermal conductive carbon-based materials. Placed inside the carbon lining the concept of the **SG Ceramic Cup** is an example where a specific advanced design and material quality render significant benefit to blast furnace operators in terms of lifetime extension and operational efficiency. Beware of cheap copies on the Ceramic Cup. **Design** (avoiding high stress, and items floating off) **Material Quality** (to ensure slow wear) and correct **Installation** all need to be correct to ensure good lifetime

**Coranit SlagR / Coranit AL  
MS4 / MS4R / MS10**

